



DCM SHRIRAM
CHEMICALS
Delivering Sustainable Solutions

EPOXY

COATINGS & CONSTRUCTION APPLICATIONS

INNOVATION

About Us

At DCM Shriram Chemicals (Advanced Materials), we deliver high-performance epoxy resins and solutions for construction and coatings applications. Backed by strong manufacturing capabilities, experienced teams, and focused R&D support, we cater to a wide range of industrial and infrastructure requirements.

Our products are designed to enhance durability, protection, and performance across applications such as flooring, protective coatings, and repair systems. With a focus on reliability, consistent quality, and continuous improvement, we aim to provide solutions that meet evolving industry needs while supporting sustainable development.

We work closely with customers to understand application-specific requirements and deliver tailored solutions. Our integrated approach ensures performance consistency across diverse operating conditions and environments.

Innovation & Quality at the Core

We are committed to delivering superior quality products. With a strong focus on R&D and application testing, the business continually invests in state-of-the-art technology and skilled technologists to deliver value-added solutions. Our research facility enables exhaustive performance evaluation, helping customers understand and optimize their product applications.

Sustainability & Growth

Guided by DCM Shriram's values, the business continues its journey of planned, responsible growth, prioritizing innovation, environmental stewardship, and customer success. Together, we are building a stronger future, one where high-performance materials meet the highest standards of sustainability and reliability.





Unmodified Bisphenol A–Based Epoxy Resins

Bisphenol A–based epoxy resins are designed for use in advancement reactions and a wide range of formulations. They are widely used across adhesives, coatings, construction, electrical, and composite applications, offering reliable performance, strong adhesion, and enhanced durability.

Liquid Epoxy Grades

Grade	Colour	EEW ¹	Viscosity @ 25 °C (cPs)	HyCl ²	Features
HSC 1100	<1	184-194	11000-15000	500	LER- General purpose epoxy resin.
HSC 1200	<1	180-190	8000-11000	500	Low viscosity LER.

¹EEW:- Epoxy Equivalent Weight (gm/eq); ²HYCL:- Hydrolyzable Chloride (ppm)
Method:- Color: ASTM D1544; EEW: ASTM D1652; Viscosity: ASTM D2196; HYCL: ASTM D1726

Solid Epoxy Resins – Bisphenol A–Based

Unmodified solid epoxy resins based on Bisphenol A, available in flake form. Suitable for the formulation of powder coatings, compatible with a wide range of curing agents including phenolic resins, novolacs, acid anhydrides, saturated polyesters, and dicyandiamide.

Grade	Colour	EEW ¹	Viscosity ² @ 25 °C	S.P. ³	Features
HSC 2300	<1	725-800	435-550	93-101	Type-3 epoxy resin can be used in powder coating formulations for good gloss and flow making it suitable for general purpose and hybrid coatings, i.e. anticorrosion pipe and rebar coatings.
HSC 2301	<1	620-660	165-290	80-90	Bis-A based solid epoxy resin, suitable for Powder coatings, Moulding powders, and hot melt adhesives.
HSC 2302	<1	450-500	160-190	65-75	Type-1 epoxy resin is recommended for anti-corrosive protective coatings and paints with or without solvent.
HSC 2321	<0.5	660-725	375-474 (2200-3500 @ 150 °C)	85-95	This is medium molecular weight Bis-A based solid epoxy resin for use in high flow powder coatings with high gloss.
HSC 2500	<1	345-385	70-90	N.A.	Semi-solid epoxy resin is suitable for indoor electrical insulators for medium/ high voltage like post insulators, bushings, transformers and switch gears.
HSC 2342	<3	800-880	500-700	95-102	Offers optimum performance between Type-3 & Type-4 epoxy resin, across all types of powder coating applications, i.e. Hybrid, textured finish, enamels and protective coatings.





Grade	Colour	EEW ¹	Viscosity ² @ 25 °C	S.P. ³	Features
HSC 2343	<0.5	900-975	600-900 (2000-4000 @ 175 °C)	97-107	Type-4 epoxy resin is suitable for Hybrid powder coatings and the manufacturing of epoxy esters.
HSC 2305	<0.5	1750-2100	1600-2200	117-127	Type-7 epoxy resin is recommended for can, drum lining, tubes and coils, electrical insulation coatings, as well as the manufacturing of epoxy esters. (under development)
HSC 2306	<1	2400-2900	5000-10000	130-150	Type-9 epoxy resin has the highest molecular weight and flexibility. It is recommended for tubes, cans and coil coatings (under development).

¹EEW:- Epoxy Equivalent Weight (gm / eq); ²Brookfield viscosity of 40% solution in butyl carbitol (cPs); ³S.P.:- Softening Point (°C)
Method:- Color: ASTM D1544; EEW: ASTM D1652; Viscosity: ASTM D2196; Softening Point: ASTM D 6090-99

Cycloaliphatic Epoxy Resin

Grade	Colour	EEW ¹	Viscosity @ 25 °C	HyCl ²	Features
HSC 4500	<1	160-180	500-1100	<1	HHPA based resin, suitable for electrical applications such as potting, switchgear, motors, generators, instrument transformers etc. as well as outdoor coatings.
HSC 4560	<0.5	150-170	45-85	<0.1	1, 4-Cyclohexane dimethanol based di-functional Epoxy resin. Suitable for UV and weather resistant coating.

¹EEW:- Epoxy Equivalent Weight (gm / eq); ²HYCL:- Hydrolysable Chlorine (%)
Method:- Color: ASTM D1544; EEW: ASTM D1652; Viscosity: ASTM D2196; HYCL: ASTM D1726

Solution-Cut Solid / Semi-Solid Epoxy Resins – Bisphenol A Based

Solid and semi-solid epoxy resins based on Bisphenol A, supplied as solutions in various organic solvents. Suitable for use in FRP composites, industrial maintenance, marine and protective coatings, as well as stoving enamels and varnishes.

Grade	Colour	EEW ¹	Viscosity @ 25 °C	N.V.C. ²	Features
HSC 3300	<1	450-500	8000-13000	74-76	Type 1 solid epoxy resin is supplied in Xylene for anticorrosive primers for metals and concrete.
HSC 3300s	<1	500-550	13000-15000	74-76	
HSC 3301	<1	450-500	4000-8000	79-81	Type 1 solid epoxy resin supplied in MEK as solution cut for faster drying coatings.

¹EEW:- Epoxy Equivalent Weight(gm/eq)(EEW values for 100% Resin); ²N.V.C.:- Non-volatile content (%)
Method: - Color: ASTM D1544; EEW: ASTM D1652; Viscosity: ASTM D2196; N.V.C.:- 105°C/2h



Aliphatic Mono, Di and Multifunctional reactive diluents

Reactive diluents designed to modify viscosity and optimize the performance of liquid epoxy resins such as standard LER grades. Suitable for a wide range of formulations and classified into three main types: aliphatic, aromatic, and cycloaliphatic.

Aliphatic Mono, Di and Multifunctional reactive diluents

Grade	Colour	EEW ¹	Viscosity @ 25 °C	HyCl ²	Features
HSC 4110	<1	270-310	2-20	<0.1	bio-sourced C12-C14 alcohol-based. Mono-functional, reactive diluent. Ideal for epoxy flooring top coating, concrete primers, FRP composites, potting, tooling and adhesives for structural use.
HSC 4112	<0.5	120-130	10-20	<0.1	1,4-butanediol based di-functional diluent. Suitable for composite and civil application.
HSC 4113	<0.5	147-161	15-25	<0.1	1,6-hexanediol based di-functional diluent. Suitable for increases flexibility, wettability of reinforced materials and padding.
HSC 4120	<1	315-350	40-70	<0.1	Polypropylene glycol based di-functional diluent. Suitable to improve elongation and flexibility for formulated resin.
HSC 4130	<7	500-650	250-500	N.A.	Castor oil-based tri-functional diluent. It produces epoxy coatings with high impact strength. Suitable for Concrete pavement, floor coating, adhesive, and electrical potting compounds.

¹EEW:- Epoxy Equivalent Weight (gm / eq); ²HYCL:- Hydrolysable Chlorine (%)

Aromatic Mono, Di and Multifunctional reactive diluents

Grade	Colour	EEW ¹	Viscosity @ 25 °C	HyCl ²	Features
HSC 4150	<1	165-190	<20	<0.1	O-cresol based mono-functional diluent. Suitable for high mechanical strength and chemical resistance in formulation.
HSC 4152	<0.5	155-170	6-9	<0.1	Phenol based mono-functional diluent. Suitable for high mechanical strength and chemical resistance in formulation.
HSC 4153	<0.5	200-220	5-10	<0.1	Benzyl alcohol-based mono-functional diluent. Suitable for flooring and related application due to having low toxicity and good heat resistance properties.



Grade	Colour	EEW ¹	Viscosity @ 25 °C	HyCl ²	Features
HSC 4155	<0.5	220-245	22-38	<0.1	p-tert butyl phenol based epoxy reactive diluent. It can use in paint industry.

¹EEW:- Epoxy Equivalent Weight (gm / eq); ²HYCL:- Hydrolysable Chlorine (%)
Method:- Color: ASTM D1544; EEW: ASTM D1652; Viscosity: ASTM D2196; HyCl: ASTM D1726

Formulated Resins

Grade	EEW ¹	Viscosity ² @ 25 °C	Colour ³	Features
HSC 7450	180-190	500-700	1	Aromatic reactive diluent modified
HSC 7451	195-210	500-1000	1	Aliphatic reactive diluent modified
HSC 7452	195-205	500-700	1	Aliphatic reactive diluent modified
HSC 7453	180-200	4000-6000	1	Bio-based epoxy reactive diluent modified
HSC 7455	215-235	300-600	1	Bio-based epoxy reactive diluent modified
HSC 7456	192-204	900-1400	1	Aliphatic reactive diluent modified
HSC 7457	175-185	300-700	1	Aromatic reactive diluent modified, Fast curing behavior as compared to HSC 7459
HSC 7458	180-190	1500-3000	1	Aromatic reactive diluent modified
HSC 7459	175-185	300-700	1	Aromatic reactive diluent modified, Low viscous
HSC 7360	NA	1000-2000	1	Non-reactive diluent modified

¹Epoxy Equivalent Weight (gm / eq); ²Brookfield Viscosity @ 25°C (cPs); ³Gardner Colour scale (max).

HARDENERS

Formulated Aliphatic Amines

Grade	Colour	Viscosity ²	Amine value ³	AHEW ⁴	Phr ⁵	Pot Life ⁶	Features
HSC 8210	Max 1	Max 20	Approx 1400	23	100:10	25-35	Good hardness, toughness, chemical resistance.
HSC 8216	Max 1	Max 20	Approx 1450	20	100:10	25-35	Good wettability on substrate, faster curing time, good adhesion to metal & Concrete substrate, Excellent Acids & solvent resistance, high hardness.
HSC 8236	Max 15	1000-2000	290-320	115	100:60	40-60	Excellent adhesion to wet concrete; can be applied in high humid and wet area.
HSC 9211	Max 12	200-800	NA	36	100:18	10-15	Its offer short pot life, liquid aliphatic polyamine type curing agent, used as an accelerator with various polyamides and polyamidoamines.





Formulated Aliphatic Amines

Grade	Colour	Viscosity ²	Amine value ³	AHEW ⁴	Phr ⁵	Pot Life ⁶	Features
HSC 9217P	Max 6	500-1000	400-500	NA	100:40	5-6	Liquid aliphatic amine curing agent, used with modified and unmodified Liquid epoxy for very rapid cure systems. Used in casting, encapsulation and potting.
HSC 9110	Max 3	9500-25000	510-580	125	100:65	15-25	Recommended for use with HSC 1100. Used in preparing filled putty systems for metal substrate.

¹Gardner Colour scale (max); ²Brookfield Viscosity @ 25°C (cPs) ; ³Amine Value (mg of KOH/g); ⁴Equivalent weight per active-H; ⁵Parts per hundred of resin (HSC 1100); ⁶Pot life of 100gm mix mass at 25°C.

Formulated Cycloaliphatic Amines

Grade	Colour	Viscosity ²	Amine value ³	AHEW ⁴	Phr ⁵	Pot Life ⁶	Features
HSC 8321	Max 1	10-20	NA	NA	100:25	30-45	Low viscosity, low shrinkage, High gloss and transparency, suitable for pigmentation.
HSC 9220	Max 1	150-250	440-470	55	100:30	30-45	Good wettability on substrate, faster curing time, good adhesion to metal & concrete substrates, excellent acids & solvent resistance, high hardness
HSC 9221	Max 1	350-400	250-300	109	100:60	40-55	Low colour, high gloss in coatings, low viscosity and good wettability
HSC 9222	Max 1	5000-8000	NA	95	100:50	30-45	Medium viscosity transparent clear system, moderate setting time
HSC 9223	Max 1	60000-80000	NA	170	100:90	30-45	High bond strength, high mechanical strength even in dynamic conditions
HSC 9224	Max 1	1000-1400	NA	96	100:50	40-50	Medium pot life, good wetting ability and high gloss coatings
HSC 9225	Max 1	2000-2600	NA	108	100:60	40-50	Low color and color stability and good wettability; Moderate setting time
HSC 9226	Max 2	150-300	350-390	75	100:40	40-55	Good mechanical & chemical resistance; smooth, glossy and non-tacky cured films and screeds
HSC 9227	Max 3	150-300	350-390	75	100:40	45-60	Suitable for solvent-free linings for metal or concrete containers for potable water and fat-free foodstuffs
HSC 9228	Max 1	60000-80000	NA	185	100:100	60-80	Used in combination with unmodified / modified liquid epoxy resins for Adhesive applications



Formulated Cycloaliphatic Amines

Grade	Colour	Viscosity ²	Amine value ³	AHEW ⁴	Phr ⁵	Pot Life ⁶	Features
HSC 9229	Max 1	250-350	250-300	115	100:60	30-48	Used in combination with unmodified / modified liquid epoxy resins for self-levelling top coat applications

¹Gardner Colour scale (max); ²Brookfield Viscosity @ 25°C (cPs) ; ³Amine Value (mg of KOH/g); ⁴Equivalent weight per active-H; ⁵Parts per hundred of resin (HSC 1100); ⁶Pot life of 100gm mix mass at 25°C.

Formulated Aromatic Hardener

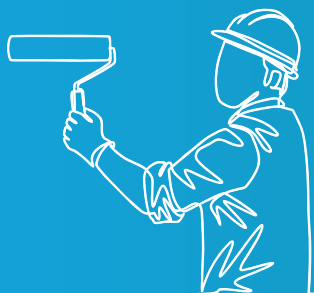
Grade	Colour	Viscosity ²	Amine value ³	AHEW ⁴	Phr ⁵	Pot Life ⁶	Features
HSC 8830	Max 14	3500-6000	260-300	114	60	7-10h	Excellent chemical resistance, Protective and anti-corrosion coatings, Solvent free coating, Slow reactivity and long pot life.
HSC 8850	Max 14	14000-22000	250-290	114	60	20-50h	High reactivity, high viscosity and short pot life, Excellent chemical resistance, Protective and anti-corrosion coatings, phthalate free coating.

¹Gardner Colour scale (max); ²Brookfield Viscosity @ 25°C (cPs) ; ³Amine Value (mg of KOH/g); ⁴Equivalent weight per active-H; ⁵Parts per hundred of resin (HSC 1100); ⁶Pot life of 100gm mix mass at 25°C.

Polyamides

Grade	Colour	Viscosity ²	Amine value ³	AHEW ⁴	Features
HSC 8230	Max 10	10,000-16,000	370-410	95	Used in flooring primer and screed applications
HSC 8231	Max 7	500-1000	425-450	95	Used in primers, screed and injection grouting
HSC 8234	Max 8	3100-3800 at 75°C	230-260	240	Used in primers, top coats and adhesives
HSC 8235	Max 8	45,000-55,000	280-320	130	Used in primers and adhesives
HSC 8330	Max 8	1200-1800	230-260	240	Used in solvent based metal primers, corrosion resistant coatings, marine coatings

¹Gardner Colour scale (max); ²Brookfield Viscosity @ 25°C (cPs) ; ³Amine Value (mg of KOH/g); ⁴Equivalent weight per active-H



Accelerator

Grade	Colour	Viscosity ²	Amine value ³	AHEW ⁴	Phr ⁵	Pot Life ⁶	Features
HSC 5230	Max 8	150-300	550-675	NA	NA	NA	Liquid, low-viscosity accelerator, used in combination with amine hardeners. As initiator with epoxy anhydride systems, Decrease the cure time & drying properties
HSC 5399	Max 100 (APHA)	800-1100	600-650	145	2-10	NA	Liquid, colorless accelerator, transparent coatings, table top and resin art with improve hardness

¹Gardner Colour scale (max); ²Brookfield Viscosity @ 25°C (cPs) ; ³Amine Value (mg of KOH/g); ⁴Equivalent weight per active-H; ⁵Parts per hundred of resin (HSC 1100); ⁶Pot life of 100gm mix mass at 25 °C.

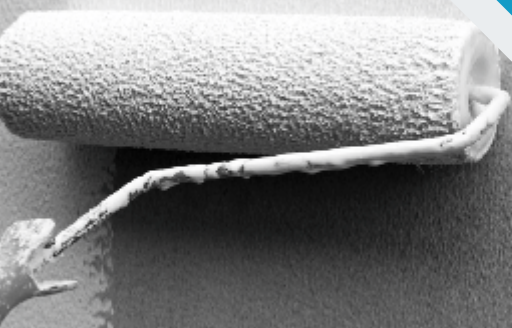
Phenalkamines

Grade	Colour	Viscosity ²	Amine value ³	AHEW ⁴	Phr ⁵	Pot Life ⁶	Features
HSC 8301	Max 14	2000-5000	300-350	115	100:67	50-65	Good chemical resistance to acids and alkalis. Used in primers, paints, marine and industrial coatings
HSC 8350	Max 15	2000-3000	310-340	115	100:60	50-60	Widely used in primers, paints, marine and industrial coatings
HSC 8352	Max 15	1000-2000	400-420	95	100:50	30-45	Widely used in primers, paints, marine and industrial coatings
HSC 8353	Max 15	1000-2500	340-380	95	100:50	25-30	Widely used in primers, paints, marine and industrial coatings
HSC 8900 MCA	Max 4	135-170	300-350	NA	100:55	27-35	Low color low viscosity modified cycloaliphatic amine based hardener, excellent for cold and damp substrate. Can be used in combination with Liquid epoxy resin based high solid, solvent free formulations for concrete repair, paints. It can also be used with solvent cut solid epoxy resin

¹Gardner Colour scale (max); ²Brookfield Viscosity @ 25°C (cPs) ; ³Amine Value (mg of KOH/g); ⁴Equivalent weight per active-H; ⁵Parts per hundred of resin (HSC 1100); ⁶Pot life of 100gm mix mass at 25 °C.

Formulated Systems: Civil & Construction

System	Mix Ratio	Mix Viscosity cPs	Pot Life, mins	Surface dry, mins	Touch dry, mins	Hard dry, mins	Features
HSC 7250 HSC 8430	100:50	500-900	110-140	120-180	240-360	NA	For flooring primer and screed; superior substrate wetting, long pot life, low exotherm
HSC 7254 HSC 8800	100:17	NA	350-450	NA	1200-1320	NA	Modified cycloaliphatic amine based system for high humidity,, low temperature up to 4 °C and underwater. High Reactivity, excellent adhesion to damp and cold surfaces. Chemical resistance to water, mild acids, alkalies and solvents. Good blush resistance. For concrete repair, laminates.

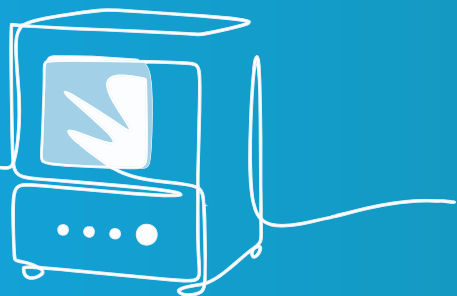




Formulated Systems: Civil & Construction

System	Mix Ratio	Mix Viscosity cPs	Pot Life, mins	Surface dry, mins	Touch dry, mins	Hard dry, mins	Features
HSC 7330 HSC 8213	25:75	870-885	120-180	420-540	1320-1440	> 480	Epoxy coaltar system for metal and concrete substrate. Imparts protection against marine environment; long term corrosion resistance; Chemical resistance (mild acid and alkali)
HSC 7400 HSC 9221	100:60	2000-3000	30-40	NA	NA	8-10 (hr)	For flooring top coat, permit good filler loading and exhibit good mechanical properties
HSC 7400 HSC 9227	100:40	~3400	45-60	NA	NA	NA	Coatings for potable water pipe lines, complies with USFDA 175.300. allows filler loading, excellent mechanical properties
HSC 7400 HSC 9221	100:60	400-800	30-40	NA	NA	8-10 (hr)	Permit good filler loading
HSC 7447 HSC 8714	100:45	550-750	NA	250-375	NA	135-185	Crack Injection grout system with low viscous system for concrete structure filling
HSC 7451 HSC 8231	100:50	700-800	120	NA	NA	NA	Permit good filler loading
HSC 7455 HSC 9220	100:30	300-400	45	NA	NA	6-7	Superior substrate wetting, good hardness
HSC 7450 HSC 8230	100:50	1500-2500	211	244-255 mins	595-605 mins	715-725 mins	Superior substrate wetting, good mechanical strength
HSC 7457 HSC 8450	100:50	500-1000	15-30	40-60 mins	110-130 mins	NA	Fast curing epoxy primer for floors coating system
HSC 7459 HSC 8450	100:50	500-1000	35-50	60-80 mins	130-150 mins	NA	Slow as compared to HSC 7457
HSC 7458 HSC 9321	100:50	500-1000	25-40	80-100 mins	240-260 mins	NA	Cured coating provides glossy finish, excellent resistance to mechanical wear and resistance to mild chemicals
HSC 7456 HSC 8430	100:50	800-1000	155-175	60-120 mins	NA	NA	Water-cleanable & stain free epoxy grout specially designed for use in floor & wall applications of ceramic tiles, vitrified tiles and mosaics
HSC 7458 HSC 9221	100:60	800-1200	30-50	NA	NA	8-10	For High gloss floorings, Used as top coat permits good filler loading and exhibits good mechanical properties
HSC 7458 HSC 9229	100:50	500-1000	50-70	140-160 mins	300-360 mins	NA	Good Self levelling properties for flooring application





Formulated Systems: Civil & Construction

System	Mix Ratio	Mix Viscosity cPs	Pot Life, mins	Surface dry, mins	Touch dry, mins	Hard dry, mins	Features
HSC 7522 HSC 8202	100:25	250-310	150-180	NA	NA	40-55	Crack Injection grout system with Ultra-low viscosity, high strength, and high chemical resistance

¹Gardner Colour scale (max); ²Brookfield Viscosity @ 25°C (cPs) ; ³Amine Value (mg of KOH/g);
⁴Equivalent weight per active-H; ⁵Parts per hundred of resin (HSC 1100); ⁶Pot life of 100gm mix mass at 25 °C.

Formulated Systems: Coatings

System	Mix Ratio	Mix Viscosity cPs	Pot Life, mins	Surface dry, mins	Touch dry, mins	Hard dry, mins	Features
HSC 7361 HSC 8290	100:30	300	340	NA	4 hrs	24 hrs	Table top applications; wood and stone clear coatings
HSC 7400 HSC 9221	100:60	2000-3000	30-40	80-90	205-215	265-275	Suitable for coating and lamination of articles

Formulated Systems: Adhesives

System	Mix Ratio	Mix Viscosity cPs	Pot Life, mins	Hard dry, hr	Hardness Shore D	Lap Shear Strength kg/cm ²	Features
HSC 7110 HSC 8100	100:80	30,000-45,000	70-90	8-9	70	Min 120	Metal to Metal, Metal to Non-metal, Metal to Glass bonding
HSC 7110 HSC 8200	100:80	30,000-45,000	60-80	7-8	75	Min 100	Metal to Metal, Metal to Non-metal, Metal to Glass bonding
HSC 7101 HSC 9222	100:50	8,000-12,000	30-40	5-6	75	Min 80	Imitation jewellery, Glass like transparent coating
HSC 7103 HSC 9223	100:80	20,000-25,000	20-40	5-6	75	Min 81	Imitation jewellery, Glass like transparent coating
HSC 7100 HSC 8281	100:100	NA	5 for 10g mix mass	Min 100	70	Min 100	Metal to Metal, Metal to Non-metal, electronic components bonding
HSC 7111 HSC 8111	100:50	NA	60-80	7-8	75	Min 100	Electronics components bonding
HSC 7112 HSC 8112	100:40	NA	30-40 for 70g mix mass	4-5	70	Min 120	Electronics components bonding
HSC 7118 HSC 8118	100:40	20,000-30,000	60-80	NA	70-80	120-130	2K epoxy adhesive system with long lasting bond. Versatile can be used with metals and non metallic substrates. Good electrical insulation properties & chemical resistance
HSC 7104 HSC 9120	100:90	75,000-1,00,000	55-65	4-5	80	Min 67	Artificial jewellery, jewel stones fixing, handicrafts and bangle Industries





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Delivering Sustainable Solutions

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